

Technical Data

JOTAFLOOR COATING



Product description

Jotafloor Coating is a high performance, self smoothing, solvent free, seamless epoxy coating capable of being applied at varying thicknesses to suit the final use of the floor. Jotafloor Coating offers excellent chemical, abrasion and impact resistance.

Recommended use

Jotafloor Coating has a wide range of application uses ranging from light industrial areas to floors requiring long lasting protection from abrasion and heavy loads. Typical areas include:

- Warehouses
- Garages
- Dairies
- Factories
- Laboratories
- Aircraft hangers
- Plant rooms
- Food manufacturing plants

Film thickness and spreading rate

	Minimum	Maximum	Typical
Film thickness, dry (μm)	200	500	300
Film thickness, wet (μm)	200	500	300
Theoretical spreading rate (m^2/l)	5	2	3.3

Physical properties

Colour	Cream 908, Light grey 967, Papyrus 980, Yellow 414 and Red 2230.
Solids (vol %)*	98 \pm 2
Flash point	>100°C (Setaflash)
Gloss	Glossy
Water resistance	Excellent
Abrasion resistance	Excellent
Solvent resistance	Excellent
Chemical resistance	Excellent Check chemical resistance values in Jotafloor chemical resistance chart.

*Measured according to ISO 3233:1998 (E)

Surface preparation

All concrete damaged by exposure to chemicals, contaminated by any substance or unsound in any way, shall be removed to expose sound concrete.

Coated surfaces

Clean, dry and undamaged compatible primer. Contact your local Jotun office for more information.

Other surfaces

Concrete surface preparation by using dust free captive blasting units, grinding equipment, sand blasting or high pressure water jetting is critical to achieving the right surface profile prior to paint application. Contact your local Jotun office for more information.

The coating may be used on other substrates. Please contact your local Jotun office for more information.

Condition during application

The temperature of the substrate should be minimum 10°C and at least 3°C above the dew point of the air, temperature and relative humidity measured in the vicinity of the substrate. The moisture content in the concrete should not exceed 4 % (by weight). The coating should not be exposed to oil, chemicals or mechanical stress until fully cured.

Application methods

Brush	Stiff nylon brush
Roller	Recommended
Other	It is very important to pierce the coating with a spiked roller, after achieving the desired thickness, to avoid air bubbles.

Application data

Mixing ratio (volume)	2 parts Comp. A (base) to be mixed thoroughly with 1 part Comp. B (curing agent). NO PART MIXING
Mixing	Use a slow speed drill and mixing paddle. Pour the full contents of the mixed material onto the floor immediately after mixing is completed.
Pot life (23°C)	Jotafloor Coating Comp. B (20) 10 min. (30 min. after poured on to the floor). Jotafloor Coating Comp. B (40) 20 min. (45 min. after poured on to the floor).
Thinner/Cleaner	Jotun Thinner No. 17
Note	This product should be applied by a trained specialist. Jotun can offer a list of Licensed Applicators on request to your local Jotun office.

Drying time

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with:

* Good ventilation (Outdoor exposure or free circulation of air)

* Typical film thickness

* One coat on top of inert substrate

Curing agent Comp. B (20):

Substrate temperature	15°C	23°C	40°C
Surface dry	6 h	3 h	2 h
Through dry	24 h	15 h	6 h
Cured	10 d	7 d	3 d
Dry to recoat, minimum	24 h	15 h	6 h
Dry to recoat, maximum ¹	72 h	48 h	30 h

Curing agent Comp. B (40):

Substrate temperature	15°C	23°C	40°C
Surface dry	8 h	5 h	2 h
Through dry	32 h	20 h	8 h
Cured	12 d	9 d	3 d
Dry to recoat, minimum	32 h	20 h	8 h
Dry to recoat, maximum ¹	96 h	72 h	36 h

1 The surface should be free from chalking and contamination prior to application. If the maximum dry to recoat time is exceeded, please contact Jotun Paints for advice.

The given data must be considered as guidelines only. The actual drying time/times before recoating may be shorter or longer, depending on film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc. A complete system can be described on a system sheet, where all parameters and special conditions could be included.

Typical paint system

Jotafloor Sealer 1 x 50 µm (Dry Film Thickness)

Jotafloor Coating 1 x 300 µm (Dry Film Thickness)

or

Jotafloor Solvent Free Primer 1-2 x 100 µm (Dry Film Thickness)

Jotafloor Coating 1 x 300-500 µm (Dry Film Thickness)

Note: Thickness of the finished system will vary depending on use of the finished floor. Consult your local Jotun Office for advice.

Other systems may be specified, depending on area of use

Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep the containers in a dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

Handling

Handle with care. Stir well before use.

Packing size

13 L. Comp. A (base) and 6.5 L. Comp. B (curing agent).
2.6 L. Comp. A (base) and 1.3 L. Comp. B. (curing agent).

Packing may vary from country to country according to local requirements.

Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet.

DISCLAIMER

The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything but the quality of the product itself. We reserve the right to change the given data without notice.

Head Office & Nordic

Jotun Paints
P.O. Box 2021
N-3248 Sandefjord
Norway
Phone +47 33 45 70 00
Fax +47 33 46 46 13

Europe

Jotun Paints (Europe) Ltd.
Stather Road, Flixborough
North Lincolnshire DN15 8RR
United Kingdom
Phone +44 172 44 00 000
Fax +44 172 44 00 100

Middle East

Jotun U.A.E Ltd. LLC.
Al Quoz Industrial Area
P.O Box 3671
Dubai U.A.E
Phone +971 4 3 39 50 00
Fax +971 4 3 38 06 66

South East Asia

Jotun (Singapore) Pte. Ltd.
No 11-15, Sixth Lok Yang
Road
Jurong
Singapore 628 111
Phone +65 6265 4711
Fax +65 6265 7484

Jotun is a World Wide company with factories, sales offices and stocks in more than 50 countries. For your nearest local Jotun address please contact the nearest regional office or visit our website at www.jotun.com

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